



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-171
Job Sheet 173290



Part No: PB67-43001-171

Job Qty: 30 ea

Part Name: Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 08-07-17 new issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	4/7/18	4/7/18	0.00	0.00	Start Up Machining-1		A 18-06-03
100	Bandsaw	30 pcs	4/7/18	4/7/18	0.00	0.99	Bandsaw1		A 18-06-03
110	Mill Conv	30 pcs	4/7/18	4/7/18	0.02	2.49	Mill Conv 1		A 18-06-03
120	QC	30 pcs	4/7/18	4/7/18	0.00	0.00	QC2 Machining-4		A 18-06-03
125	QC	30 pcs	4/7/18	4/7/18	0.00	0.00	QC8 Machining-4		A 18-06-03
130	Small Fab	30 pcs	4/9/18	4/9/18	0.00	0.71	Small Fab-9		A 18-06-03
140	QC	30 pcs	4/9/18	4/9/18	0.00	0.00	QC5		A 18-06-03
150	Packaging	30 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2	WA003	A 18-06-13
160	QC21-SA	30 Ea	4/9/18	4/9/18	0.00	0.00	QC21		A 18-06-14

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6A1.000W.125	6061T6 Angle 1.00 X 1.00 X .125W	2.4990 ft (.0833 ea)	90-Start up Operation	
MS20426AD3-4	Rivet	60 Ea (2 ea)	130-Small Fab	FMB344294
MS21075L3	Nut Plate	30 Ea (1 ea)	130-Small Fab	5025741

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation (2.9 ft)	M6061T6A1.000W.125 (FMB3455-81)	2	17	0
130-Small Fab	MS20426AD3-4	60	4,260	0
	MS21075L3	30	376	0

Part Specifications

Specifications could not be found.



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Plex 2/27/18 1:51 PM Dart.Gagnon.Michelle

Container No: S077407



Part: PB67-43001-171

Job No: 173290

Serial No/Batch: S077407

Revision:

Inspector:

Exp Date: 06/03/2018

Instructions:

Date: 06/03/18

INSPECTION SHEET

Measured by: <u>A.F</u>		Checked by: <u>[Signature]</u>		QC Inspector:	
Date: <u>18-06-03</u>		Date: <u>18/06/06</u>		Date:	
Engineering Approval: (If necessary)			Date:		
Rev	Date	Change	Revised by		Approved
A	14.07.31	New Issue	KJ		

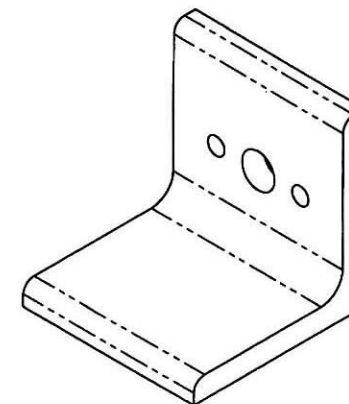
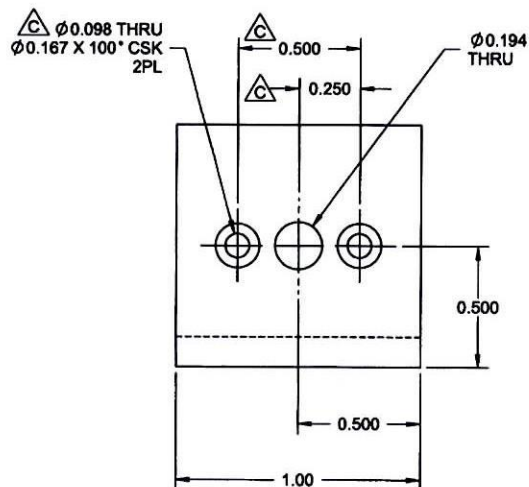
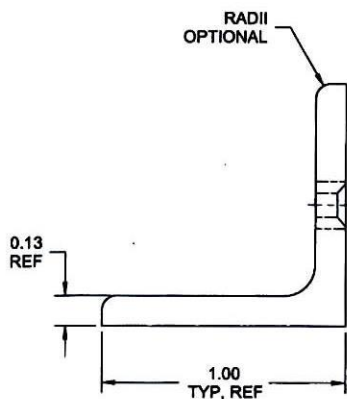
8 7 6 5 4 3 2 1

D

C

B

A



B67-43001-171 MOUNTING PLATE

RELEASED
2009-09-24
MD

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T6510/T6510/T6511) ALUMINUM ANGLE
PER AMS-QQ-A-200/8
REF. DART SPEC. M6061T6A1.00XW125
- 1) MATEROR: D6207-001
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 27 OF PREMIER AVIATION DRAWING No. B67-43001; ADDED CSKED Ø0.098 THRU HOLES. REASON: SEE PAR#09-011.		MB	09.02.19
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AS			
CHECKED	AS	DRAWING NO.	REV.	
MFG. APPR.	AS	B67-43001-171	SHEET 1 OF 1	
APPROVED	AS	TITLE	SCALE	
DE APPR.	N/A	MOUNTING PLATE	NTS	
DATE	09.02.19	COPYRIGHT © 1986 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

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